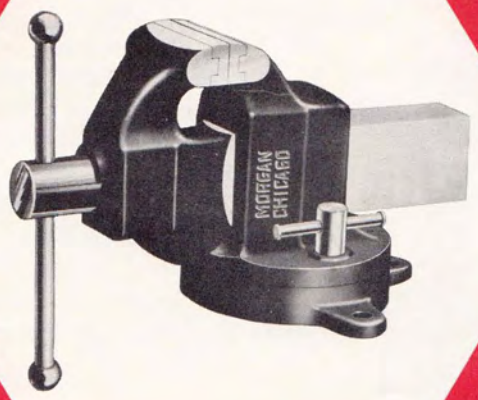
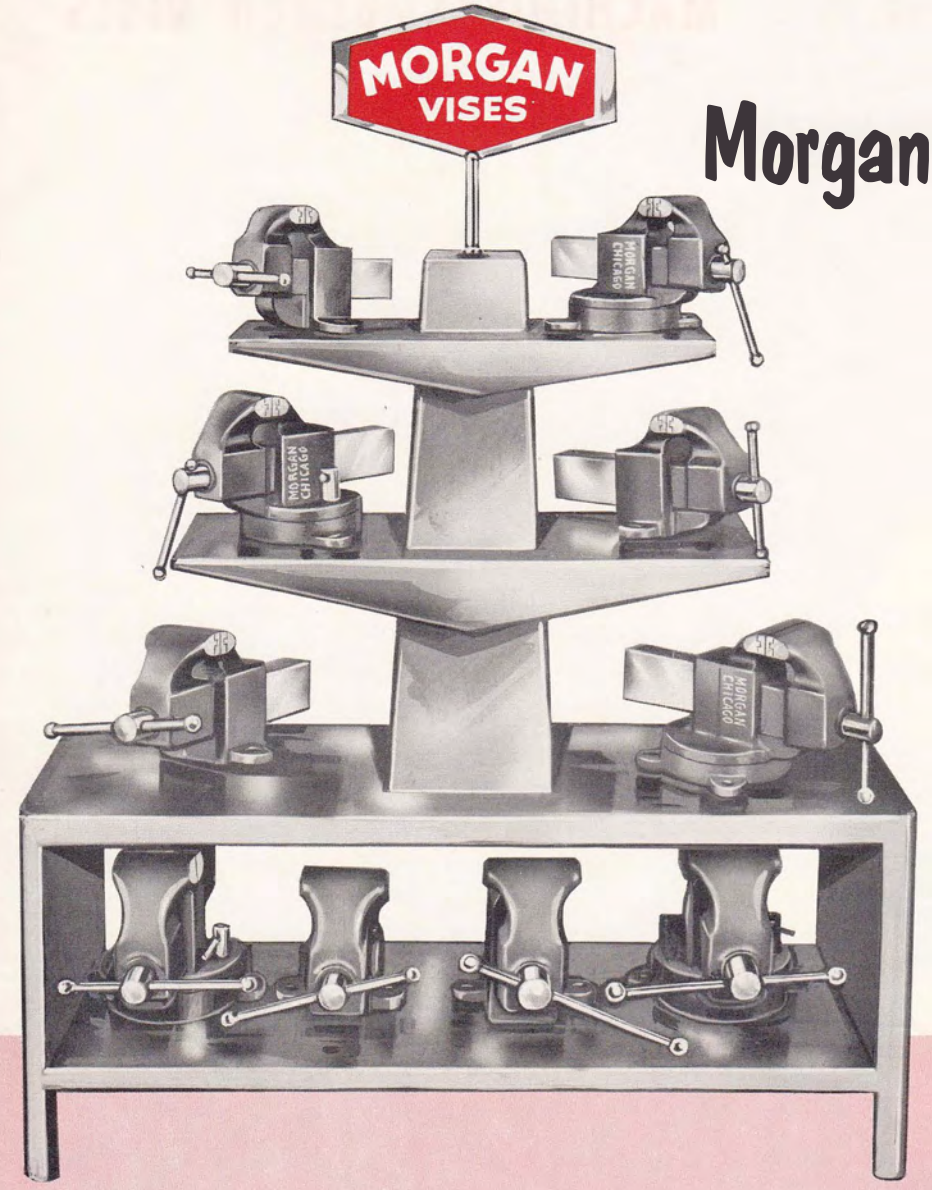
MORGAN VISE CO. • CHICAGO 6, ILL.



VISES

CATALOG 132

MORGAN



Morgan Vise DISPLAY STAN

- SELL FASTER
- SELL EASIER
- SELL MORE

This attractive and sturdy display stand furnished to authorized distributors of Morgan Vises.

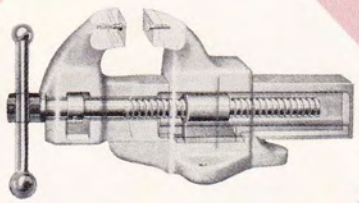
An attractive display of various types and sizes is an aid to the purchaser in making his selection resulting in more sales for the distributor.

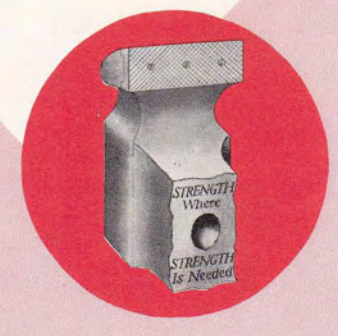
The heavy gauge steel stand is all welded for extra rigidity and strength and it is finished in a rich gray color. It's normal capacity is 10 to 12 vises of assorted sizes. The stand requires a floor space of only 16" x 48". The unit weighs 80 pounds and is shipped fully assembled ready for use.

We will gladly furnish complete information upon request.

Why Morgan Vises ?

Since 1892 the entire engineering and production facilities of The Morgan Vise Co. have been devoted exclusively to the design and manufacture of vises. Smooth functional design, rigid control of materials, accurate machining and close inspection standards assure you of the best vises obtainable for factories, shops, schools and home workshops.

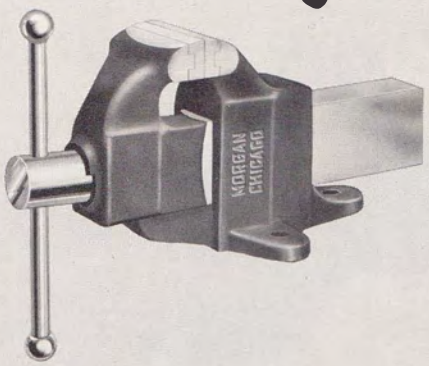




THE MORGAN GUARANTEE

Morgan Vises represent the finest quality in materials and workmanship that money can buy. We have no specified period of time for free replacement nor do we set a time limit on our guarantee. We will, however, stand behind any Morgan Vise which in our opinion shows any manufacturing or material defect.

Morgan . . . MACHINISTS' BENCH VISES

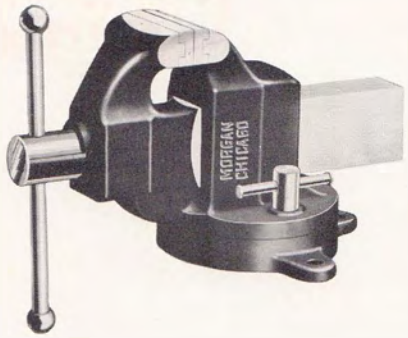


SOLID JAW AND STATIONARY BASE

Dependable strength and extreme rigidity is obtained in the Morgan line of machinists' vises, by the use of a special semi-steel casting and the accurate milling of the sliding bar to snugly fit the broached opening in the base. The jaws are milled parallel and have interchangeable tool-steel faces which may be renewed when battered or worn thus adding years to the life of the vise. The screw is a solid steel forging engaging in a malleable iron nut Acme threaded. This vise is unsurpassed for strength, rigidity and durability. All parts interchangeable.

Handles are nickeled for neater appearance.

Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
30	Abate	3	4	23	$ 20.00
35	Abbey	3 ½	5	31	22.50
40	Abroad	4	6	43	25.50
45	Acast	4 ½	7	56	31.00
50	Accuse	5	8	74	40.00
60	Acor	6	10	138	78.00
80	Ardent	8	12	250	150.00

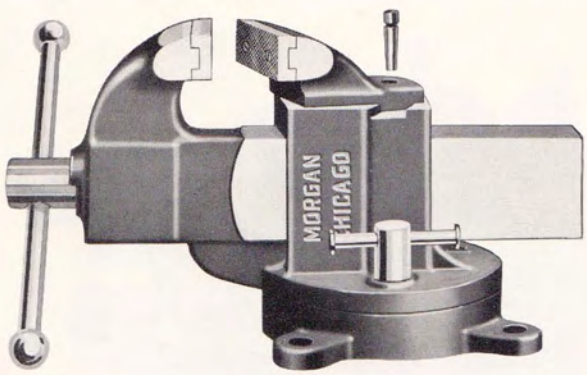


SOLID JAW AND SWIVEL BASE

All the strength and rigidity of our stationary base vises is maintained in the swivel base series by careful workmanship and close inspection; all engaging parts are milled to insure smooth and perfect working. This vise may be swung and clamped in any desired position; a specially designed nut for locking the base at any angle makes it impossible to turn the vise when in use and prevents any play which would destroy the rigidity. Our new and improved base gives a low construction which is very desirable. All parts are interchangeable.

Swivel base vises 5" and larger have double swivel locking attachment. Handles and Side Locks are nickel plated for neater appearance.

Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
130	Badge	3	4	32	$ 26.00
135	Baden	3 ½	5	44	30.00
140	Bald	4	6	57	34.00
145	Ballot	4 ½	7	70	40.00
150	Balm	5	8	95	60.00
160	Bass	6	10	150	104.00
180	Ball	8	12	275	196.00

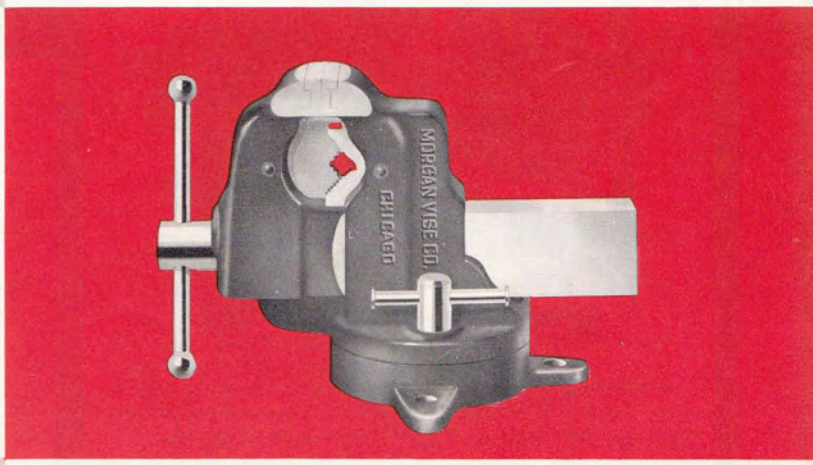


SWIVEL JAW AND SWIVEL BASE

The workmanship and finish of this vise is unsurpassed. Being carefully reinforced at the proper points makes it strong enough to withstand the roughest machine shop usage and as an asset to the tool room where fine work is done it is indispensable. The interchangeability of parts allows smooth faces to be inserted in the jaws for fine work when necessary. A specially designed nut for locking the base prevents any play which would destroy the rigidity.

Swivel base vises 5" and larger have double swivel locking attachment.

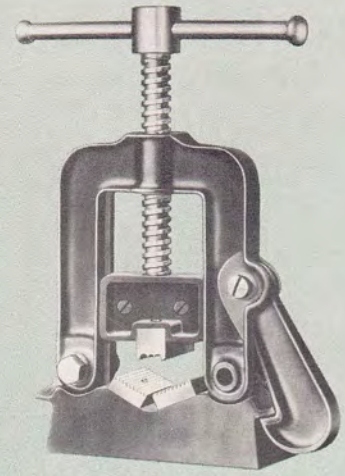
Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
335	Deacon	3 ½	5	43	$ 40.00
345	Dealt	4 ½	6 ¼	75	56.00
360	Decay	6	9 ½	164	120.00



COMBINATION PIPE VISE, Swivel Base

The Morgan Combination Pipe Vise is constructed to embody the best features of our standard machinists' vise and the convenience of a pipe vise. It is very strongly built. The pipe jaws are milled from a high grade tool steel and the vise jaws have hardened tool-steel faces. This is a very convenient vise and very serviceable. All parts are interchangeable. Handles and Side Locks are nickel plated for neater appearance.

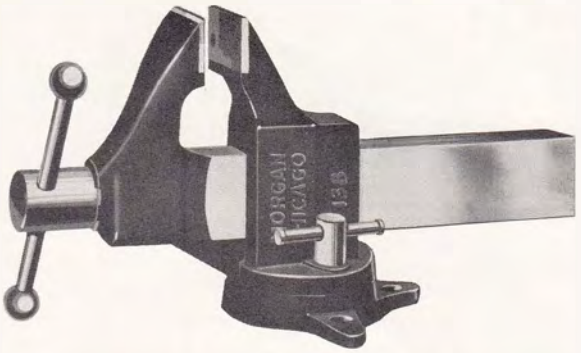
Vise No.	Code	Width of Jaw, Inches	Pipe Cap.	Jaw Opens, Inches	Wt., Lbs.	List Price
87	Finch	3 ½	2 ½	5 ½	48	$ 35.00
88	Flag	4 ½	3 ½	6 ½	72	48.00
288 ½	Fire	5	4 ½	7	120	76.00
289 ½	Fast	6	6	10	185	120.00



MORGAN LONG JAW HINGED PIPE VISE

Made of high grade malleable iron and backed by the same guarantee as all Morgan Vises. Standard self-locking hook, cold rolled screw and handle, and oil tempered tool steel pipe jaws make this one of the finest pipe vises on the market.

Vise No.	Holds Pipe	Wt., Lbs.	List Price
2M	⅛ to 2 "	8	$ 9.65
4M	⅛ to 2½"	11	11.40
6M	⅛ to 3½"	18	17.10
8M	⅛ to 4½"	26	23.80



SHEET METAL WORKERS VISE

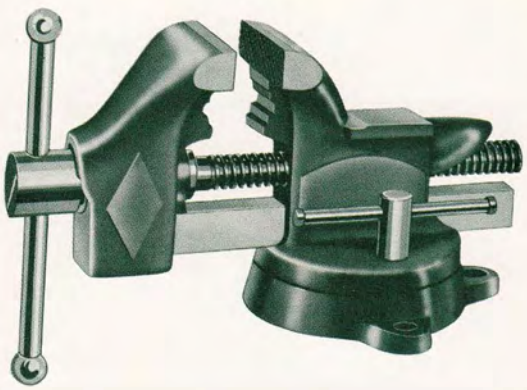
FORMERLY COACH MAKERS' VISE

SOLID JAW AND SWIVEL BASE

This vise is particularly serviceable in the woodworkers room as it is equipped with our regular swivel base which allows it to be swung into any desired position and locked securely, making it impossible to turn the vise when in use. The jaws are milled to parallel and the inserted unhardened tool-steel faces are ground to perfect smoothness to insure positive bearing.

Handles and Side Locks are nickel plated for neater appearance.

Vise No.	Code	Width of Jaw Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
138	Gas	4½	10	82	$45.00



MORGAN "HOMECRAFT" VISE

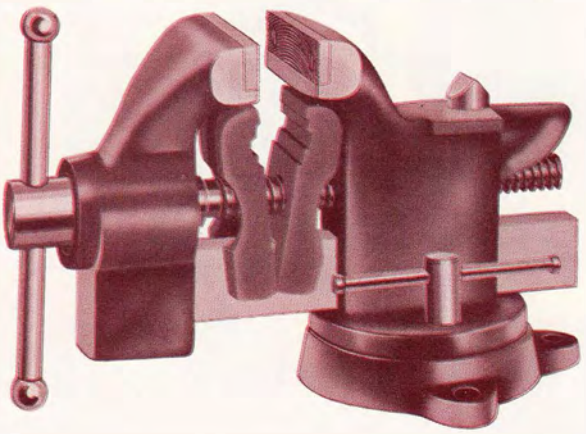
This vise is built to the same standards as the regular utility line except that the pipe jaws are built in and the plain jaw faces are not hardened. Painted an attractive green.

Vise No.	List Price	Jaw Width	Jaw Opens	Approx. Net Wt., Pounds	Packed Per Case
25	$7.00	3"	3"	10	6

Vise Number	List Price	Jaw Width	Jaw Opens	Approx. Net. Wt., Pounds	Packed per Case
3	$ 8.50	3 "	3½"	15	4
3½	9.80	3½"	4 "	16	4
4	14.50	4 "	4½"	22	3
5	16.50	5 "	5 "	30	1

PRICE CHANGE

Morgan UTILITY VISE



MORGAN UTILITY VISE

The Morgan line of utility vises is available in a complete range of sizes for the home workshop. Rugged construction—finished in a bright red.

- Strong close grained gray iron casting.
- Extra large steel sliding bar.
- Removable steel jaw faces—hardened.
- Pipe jaws which may be removed when not needed.
- Acme threaded cold rolled screw, with one piece handle.
- A good substantial heavy base with positive side lock.
- Cut off tool.

BRASS CAPS FOR VISE JAWS

These caps are used to protect work from the regular corrugated jaw faces. They are made of brass and are put in place with finger prongs, holding them securely in place and yet are easily removed.

ORDER BY WIDTH OF JAW

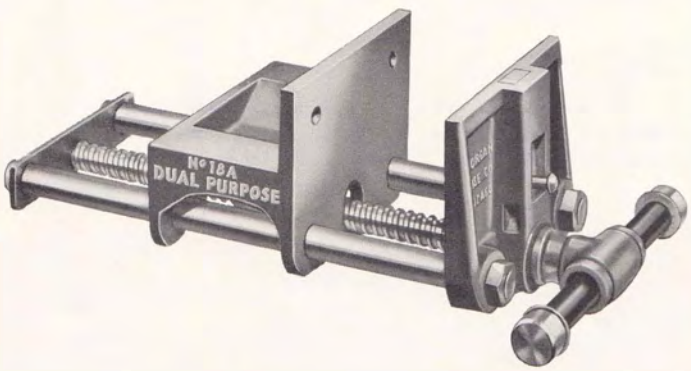
Width, In.	3	3 ½	4	4 ½	5	5 ½	6
List	3.00	3.60	4.20	5.00	6.20	8.00	10.00

MORGAN STEEL BENCH DOG

Cold rolled steel bench dog with ¾" diameter shank 2¼" long. Top is cold rolled stock 2¼" long, 1" wide and ¼" thick. Price $1.20 each.

PRICE CHANGE

Morgan WOODWORKER'S VISE

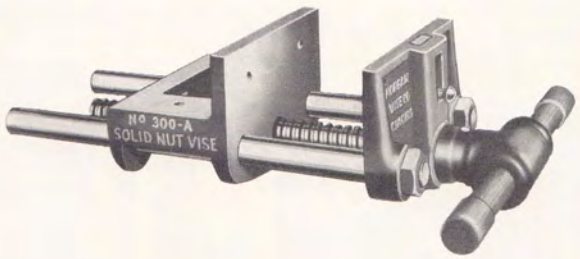


New - DUAL PURPOSE VISE

A Continuous Screw Vise With Rapid Action Movement

Embodies an extra heavy cold rolled, buttress thread screw. Same high quality semi-steel castings coupled with skilled and accurate machining. Vise engages and disengages at any point, by a simple turn of the handle. Includes the best features of the continuous screw vise and gives you the advantages of a quick action vise. Adjustable stop built into front jaw. TUBULAR STEEL HANDLE.

Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Weight, Pounds	List Price
18-A	7	4	9	25	$21.50



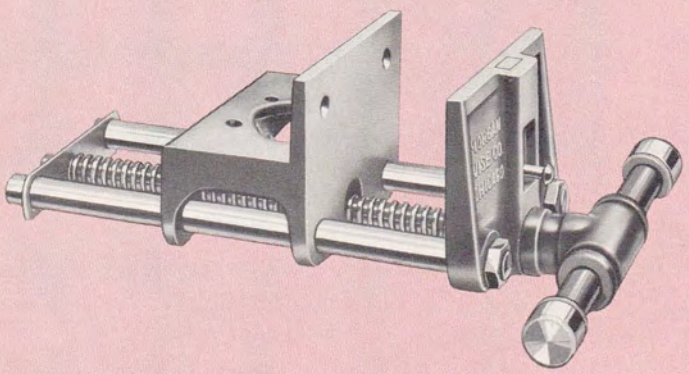
JUNIOR WOODWORKER'S VISE

Solid Nut continuous Screw woodworking vise with stop in front jaw. Made of semi-steel castings. Fully machined. Hardwood handle. Fits flush on standard 2¼ inch top.

Same fine quality of materials and workmanship that go into the manufacture of all Morgan Vises.

Packed one in a carton. Six cartons to one master carton.

Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Weight, Pounds	List Price
300A	7	3	7	17	$14.00



SOLID NUT CONTINUOUS SCREW VISE

Designed and built to withstand the most severe service. The extra heavy Cold Rolled Screw and SOLID NUT will last a lifetime. Note the simplicity of construction; every part carefully machined and interchangeable cold rolled side bars threaded and held in place by hexagon nuts—not riveted. Fits flush on standard 2¼" bench top. TUBULAR STEEL HANDLE.

Stop in Front Jaw

Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
10A	7	4	9	23	**$19.50**
15A	8	4	9	26	**21.00**
20A	10	4	12	30	**22.50**

Plain Front Jaw

No.					
20	10	4	12	30	**$21.50**

No. 10A and No. 15A Vise can be furnished with 12-inch opening at list price of $1.00 additional.

SOLID NUT CONTINUOUS SCREW VISE

Adjustable Steel Handle

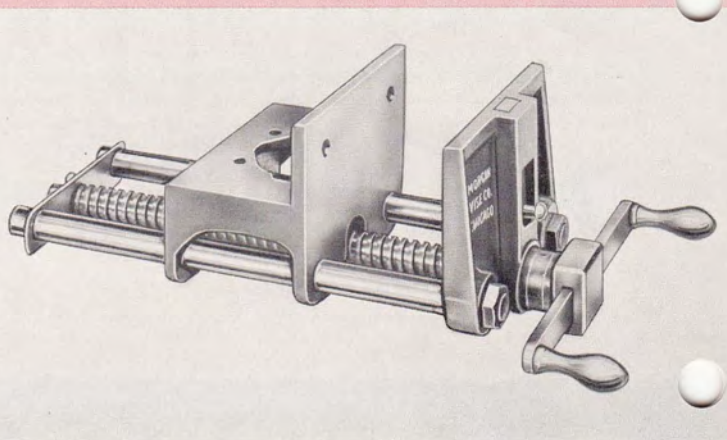
Stop in Front Jaw

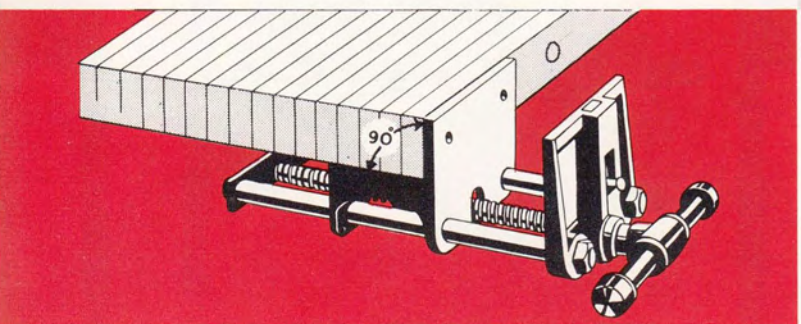
Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
210A	7	4	9	24	**$20.50**
215A	8	4	9	27	**21.50**
220A	10	4	12	31	**23.50**

Plain Front Jaw

220	10	4	12	31	**22.50**

No. 210A and No. 215A Vise can be furnished with 12-inch opening at list price of $1.00 additional.





All Morgan Woodworking Vises are built to fit flush on a standard 2¼ inch bench top. Vise bodies are held to an exact 90° angle permitting a tight fit between the vise and the bench top.

The working action of this vise is the most simple and effective of any of the screw adjusting type. The screw, having intercepted threads, operates in a half nut, a slight turn of the handle disengaging the screw and permitting jaw to slide back and forth at will. A turn in opposite direction engages screw with nut, holding the work firmly in place. The half nut is a high quality bronze casting, and all parts of the vise are carefully machined and finished.

These vises are furnished either with or without a stop in the front jaw. Every vise fits flush on a standard 2¼" top.

There is absolutely nothing about this vise to get out of order. TUBULAR STEEL HANDLE.

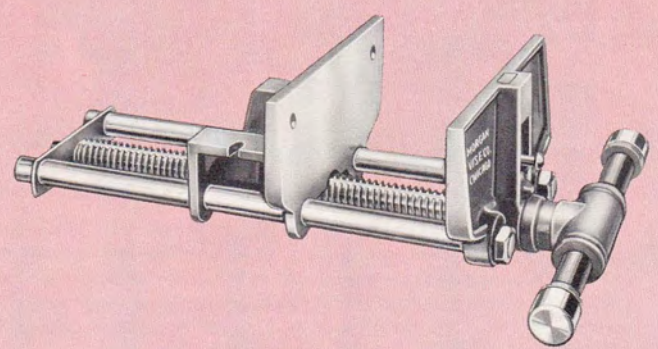
Hardwood Handle Furnished Upon Request

Plain Front Jaw

Vise No.	Depth of Jaw, Inches	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.	List Price
100	4	7	9	30	**$22.00**
200	4	10	12	36	**25.00**

Stop in Front Jaw

100A	4	7	9	30	**23.00**
200A	4	10	12	36	**26.00**

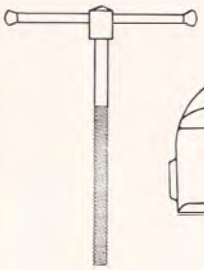


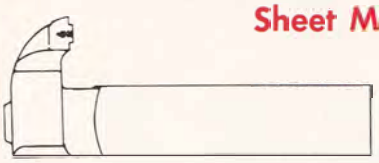
QUICK ACTION VISE (Toles Pattern)

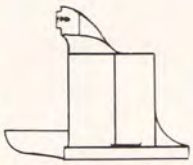
Maple Faces For All Woodworking Vises

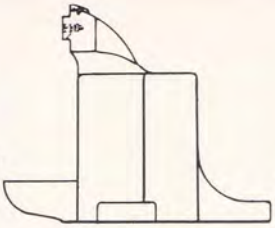
Maple Faces available for all sizes of Woodworking Vises at an additional cost of $1.50 per pair, list.

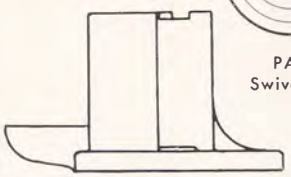
List of Parts for Machinists, Sheet Metal Workers and Combination Pipe Vises

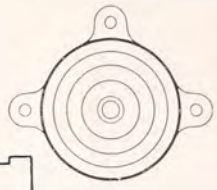

PART NO. 1
Main Screw
and Handle

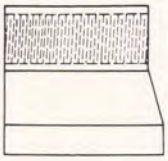

PART NO. 2
Sliding Jaw

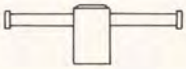

PART NO. 3
Swivel Body

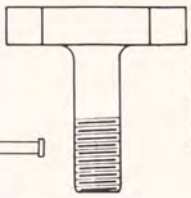

PART NO. 4
Stationary Body

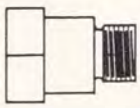

PART NO. 5
Swivel Jaw Body

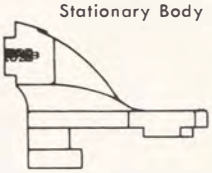

PART NO. 6
Swivel Base Plate


PART NO. 7
Main Vise Nut

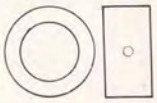

PART NO. 8
Side Lock Nut


PART NO. 9
Side Lock Stud


PART NO. 10
Center Bolt
for Base


PART NO. 11
Back Swivel Jaw

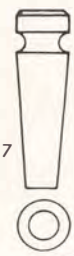
PART NO. 12
Jaw Face


PART NO. 13
Collar and
Set Screw

PART NO. 14
Jaw Face Screw

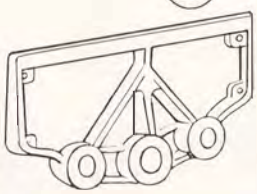
PART NO. 15
Front Pipe
Jaw

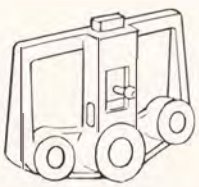
PART NO. 16
Back Pipe
Jow

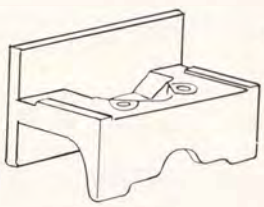

PART NO. 17
Swivel Jaw
Pin

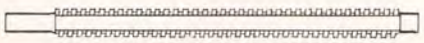
Vise No.	Width of Jaw	No. 1 Each	No. 2 Each	No. 3 Each	No. 4 Each	No. 5 Each	No. 6 Each	No. 7 Each	No. 8 Each	No. 9 Each	No. 10 Each	No. 11 Each	No. 12 Pair	No. 13 Each	No. 14 Each	No. 15 Each	No. 16 Pair	No. 17 Each
30-130	3	4.00	10.00	10.00	10.00	.....	5.00	1.30	.80	1.00	1.00	.....	5.20	.60	.10	.....	.....	.....
35-135 335	3½	5.20	11.20	11.20	11.20	11.20	6.00	1.60	1.00	1.20	1.20	10.00	5.60	.60	.10	.....	.....	.60
40-140	4	6.00	12.80	12.80	12.80	.....	8.00	1.80	1.20	1.40	1.40	.....	6.00	.80	.10	.....	.....	.....
45-145 345	4½	8.00	15.60	15.60	15.60	15.60	10.00	2.40	1.40	1.60	1.60	12.00	6.80	.80	.10	.....	.....	.80
50-150	5	10.00	20.00	20.00	20.00	.....	12.00	3.20	1.60	1.80	1.80	.....	7.60	1.00	.10	.....	.....	.....
60-160 360	6	16.00	39.00	39.00	39.00	39.00	16.00	4.50	2.00	2.40	2.40	19.00	9.60	1.40	.10	.....	.....	1.20
80-180	8	24.00	75.00	75.00	75.00	.....	28.00	7.50	3.00	3.50	3.50	.....	14.00	1.80	.10	.....	.....	.....
87	3½	6.00	13.00	13.00	.....	.....	6.00	2.00	1.00	1.20	1.20	.....	5.60	.80	.10	1.80	3.60	.....
88	4½	10.00	17.00	17.00	.....	.....	10.00	3.00	1.80	2.00	2.00	.....	6.80	1.00	.10	2.40	4.80	.....
288½	5	13.50	31.00	31.00	.....	.....	12.00	4.00	2.00	2.40	2.40	.....	7.60	1.20	.10	4.00	8.00	.....
289½	6	20.00	52.00	52.00	.....	.....	16.00	6.00	2.50	3.00	3.00	.....	9.60	1.60	.10	6.00	12.00	.....
138	4½	8.00	17.60	17.60	.....	.....	11.00	3.20	1.80	2.00	2.00	.....	7.60	1.00	.10	.....	.....	.....

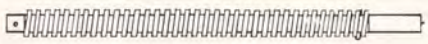
List of Parts for Woodworking Vises


PART NO. 18
Front Jaw
Plain


PART NO. 19
Front Jaw
with Dog

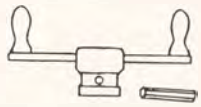

PART NO. 20
Back Jaw


PART NO. 21
Rapid Action
Screw


PART NO. 22
Continuous Screw

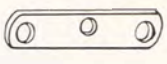
PART NO. 23
Rapid Action
Nut

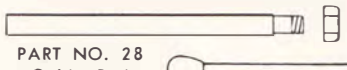
PART NO. 24
Continuous Nut

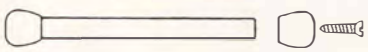

PART NO. 30
Steel Handle
& Screw Head

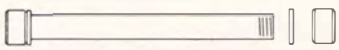
PART NO. 25
Rapid Action
Nut, Cap & Screw

PART NO. 26
Screw Head
and Pin


PART NO. 27
Guide


PART NO. 28
Guide Rod
and Nut


PART NO. 29
Wood Handle


PART NO. 32
Tubular Steel Handle

PART NO. 31
18A Nut

Vise No.	Width of Jaw	No. 18 Each	No. 19 Each	No. 20 Each	No. 21 Each	No. 22 Each	No. 23 Each	No. 24 Each	No. 25 Each	No. 26 Each	No. 27 Each	No. 28 Each	No. 29 Each	No. 30 Each	No. 31 Each	No. 32 Each
10A-210A.	7	.....	10.00	10.00	.....	6.00	.....	2.40	.....	2.00	1.00	4.00	1.00	3.00	.....	2.00
15A-215A	8	.....	11.00	11.00	.....	7.00	.....	2.40	.....	2.00	1.00	4.00	1.00	3.00	.....	2.00
20A-220A	10	.....	12.00	12.00	.....	8.00	.....	2.40	.....	2.00	1.00	5.00	1.00	3.00	.....	2.00
20-220	10	10.00	.....	12.00	.....	8.00	.....	2.40	.....	2.00	1.00	5.00	1.00	3.00	.....	2.00
100	7	8.00	.....	10.00	8.00	.....	3.00	.....	1.00	2.00	1.00	4.00	1.00	.....	.....	2.00
100A	7	.....	10.00	10.00	8.00	.....	3.00	.....	1.00	2.00	1.00	4.00	1.00	.....	.....	2.00
200	10	10.00	.....	10.00	10.00	.....	3.00	.....	1.00	2.00	1.00	5.00	1.00	.....	.....	2.00
200A	10	.....	12.00	12.00	10.00	.....	3.00	.....	1.00	2.00	1.00	5.00	1.00	.....	.....	2.00
300A	7	.....	6.00	6.00	.....	5.00	.....	.....	.....	2.00	.....	3.00	1.00	.....	.....	2.00
18A	7	.....	10.00	10.00	.....	7.00	.....	.....	.....	2.00	1.00	4.00	1.00	.....	4.00	2.00

COMPARATIVE NUMBERS OF VISES

Machinists and Combination Pipe

Morgan	Reed	Parker	Athol	Columbian	Yost	American Scale	Holland	Prentiss	Rock Island	Simplex	Wilton
30	103	953	613	503	103	51	13	253	591	31P	30N
35	103½	953½	613½	503½	103½	52	13½	253½	592	33P	35N
40	104	954	614	504	104	53	14	254	593	41P	400N
45	104½	954½	614½	504½	104½	54	14½	254½	594	43P	450N
50	105	955	615	505	105	55	15	255	595	51P	50N
60	106	956	616	506	106	56	16	256	597	61P	60N
80	108	958	618	508	108	58	18	.....	.....	81P	.....
130	203	973	623	603	203	61	23	263	571	31S	30S
135	203½	973½	623½	603½	203½	62	23½	263½	572	33S	35S
140	204	974	624	604	204	63	24	264	573	41S	400S
145	204½	974½	624½	604½	204½	64	24½	264½	574	43S	450S
150	205	975	625	605	205	65	25	265	575	51S	50S
160	206	976	626	606	206	66	26	266	577	61S	60S
180	208	978	628	608	208	68	28	.....	.....	81S	.....
335	403½	383½	643½	403½	43½	75	43½	453½	851	33SJ	.....
345	404½	384½	644½	404½	45	77	44½	454½	853	43SJ	.....
360	406	386	646	406	78	79	46	456	.....	.....	.....
87	1C	433½	323½X	203½	31C	22A	52	353½	541B	CP33	C-0
88	2C	434½	324½X	204½	32C	23A	53	354½	542B	CP43	C-1
288½	3C	435	325X	205	33C	24A	54	355	543B	.....	C-2
289½	4C	436	326X	206	34C	25A	56	356	544B	CP53	.....
138	224½	674½	424½X	224½	503	206	264½	.....	950	.....	.....

Woodworking

Continuous Screw with Wooden Handle

Morgan	Columbian	Abernathy	Richard-Wilcox	Sheldon	Desmond Stephan	Parker	Prentiss
10-A	5CD	.....	630S-1	10	W-7-C	25W	15W
15-A	.....	.....	.....	.....	.....	.....	.....
20-A	3CD	.....	630S-2	12	W-10-C	26W	16W

Continuous Screw with Steel Handle

210-A	5CD-S	.....	.....	.....	W-7-CDS	25S	13S
215-A	.....	.....	.....	.....	.....	.....	.....
220-A	3CD-S	.....	.....	.....	W-10-CDS	26S	16S
220	3CS	.....	.....	.....	W-10-CS	.....	.....

Rapid Acting

100	1R	70	430-1	.....	.....	.....	.....
100-A	9R	70D	430S-1	35	W-7	445W	335W
200	1RD	80	430-2	20	.....	.....	.....
200-A	9RD	80D	430S-2	45	W-10	446W	336W

Jr. Woodworking Vise—Continuous Screw Vise

300-A	.....	.....	.....	.....	.....	.....	.....

Dual Purpose Woodworking Vise

18-A	.....	.....	.....	.....	.....	.....	.....

THE MORGAN VISE CO. KNOWN THE WORLD OVER

All Morgan Vises are packed in individual strong fibre board cartons. This method simplifies handling and stocking for the Distributor and insures perfect condition of the Vise on arrival at destination.

THE MORGAN VISE COMPANY
108-128 NORTH JEFFERSON ST. CHICAGO 6, ILLINOIS
RAndolph 6-2678